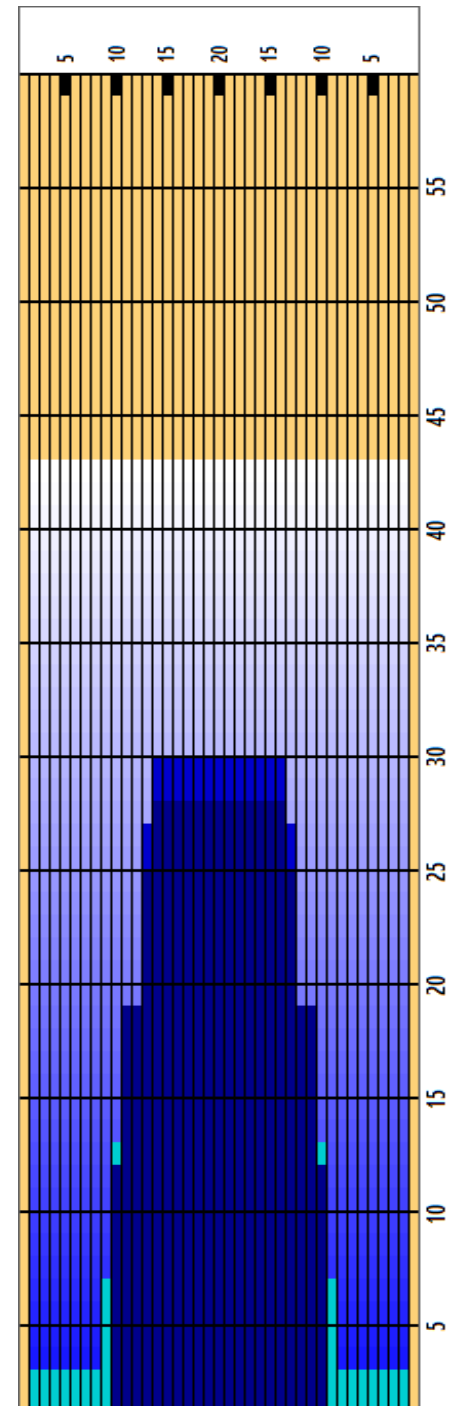


|                      |          |                    |         |                    |         |
|----------------------|----------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 43       | Reverse Brush Drop | 42      | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 16.75 mL | Reverse Oil Total  | 7.85 mL | Volume Oil Total   | 24.6 mL |
| Tank Configuration   | A Only   | Tank A Conditioner |         | Tank B Conditioner |         |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 50   | 14    | A    | 111     | 0.0   | 3.9  | 3.9  | 5550  |
| 2 | 9L    | 9R   | 2     | 50   | 14    | A    | 46      | 3.9   | 7.8  | 3.9  | 2300  |
| 3 | 10L   | 10R  | 3     | 50   | 14    | A    | 63      | 7.8   | 13.7 | 5.9  | 3150  |
| 4 | 11L   | 11R  | 3     | 50   | 14    | A    | 57      | 13.7  | 19.6 | 5.9  | 2850  |
| 5 | 13L   | 13R  | 3     | 50   | 14    | A    | 45      | 19.6  | 25.5 | 5.9  | 2250  |
| 6 | 14L   | 14R  | 1     | 50   | 18    | A    | 13      | 25.5  | 28.0 | 2.5  | 650   |
| 7 | 2L    | 2R   | 0     | 50   | 22    | A    | 0       | 28.0  | 43.0 | 15.0 | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 10    | A    | 0       | 43.0  | 30.0 | -13.0 | 0     |
| 2 | 14L   | 14R  | 1     | 50   | 22    | A    | 13      | 30.0  | 26.9 | -3.1  | 650   |
| 3 | 13L   | 13R  | 3     | 50   | 18    | A    | 45      | 26.9  | 19.3 | -7.6  | 2250  |
| 4 | 11L   | 11R  | 3     | 50   | 18    | A    | 57      | 19.3  | 11.7 | -7.6  | 2850  |
| 5 | 10L   | 10R  | 2     | 50   | 14    | A    | 42      | 11.7  | 7.8  | -3.9  | 2100  |
| 6 | 2L    | 2R   | 0     | 50   | 10    | A    | 0       | 7.8   | 0.0  | -7.8  | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



|  |
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| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 8              | 2.4            | 1.02            | 1.02            | 2.4            | 8              |

